## EXPERIMENTAL AND SMART (ANN) STUDY FOR TRANSIENT HEAT TRANSFER FROM A FLAT PLATE UNDER AIR IMPINGMENT

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## ABSTRACT

An experimental study is conducted to verify the transient heat transfer characteristic for a target plate under air impingement jet. This investigation has been carried out with different sizes of orifice diameters included (D=5, 10, 15 and 20mm). Air jet velocity is varied using a control valve and piping system designed for this purpose. Air leaves the orifice and impinges the constant flux heated plate orthogonally. Reynolds number is varied in the range (Re=7100 - 11900) representing air jet velocities in the range (Uj=18 - 40m/s). The orifice to plate distance ratio is in the range (H/D=2, 4, 6 and 8). The transient heat transfer coefficient is calculated using the semi-infinite solid equation. The local heat transfer coefficients and local variation of Nusselt number are measured for the transient and steady state case, represented by the time period ( $\tau_0 =$ **0 to 1** which represent the a dimensionless parameter for the the time elapsed from start of cooling process ( time =0 and  $\tau$  o=0) till the end of the transient cooling process (i-e reaching the steady state condition and  $\tau$  o=1 )in addition to its variation with distance from the centre. The values are compared to that at the steady state condition An artificial neural network (ANN) is a computational model or a mathematical model based on biological neural networks. It consists of an interconnected groups of artificial neurons and processes information using a connection approach to computation.. Artificial Neural Network using back propagation with transient and steady state has been used. Five different ANN-models, using two algorithms: one for transient state type and steady state type. Correlation was developed for the prediction of Nusselt number in stagnation region, along the distance from plate center region and average Nusselt number using the package MATLAB version (R2014a). Developed correlations of Artificial Neural Network models are based on experimental data for the prediction of Nusselt number. Results show that the Nusselt values are maximum at state of impingement process and decays with time on proceeding of the cooling process and also with space reaching the plate edge.

KEYWORDS: Transient, Impingement, Jet cooling, Heat transfer, Flat plate, ANN

#### **1. INTRODUCTION**

The impinging jet can be described as a phenomenon in which the fluid exiting from a nozzle or orifice and hits a wall or solid surface usually at normal angle[1]. Impingement cooling is widely used due to high rate of heat transfer removal with different application as that used in turbine blade impingement cooling, drying of paper and textiles and electrical equipment cooling, ... etc [2]. A lot of research works are published on impingement process and different factors affecting its efficiency including jet velocity, orifice diameter, orifice shape, orifice to plate distance ratio and number of orifices and its distribution in case of studying multi jet condition. When reviewing the different papers published for the transient period during the cooling process till reaching the steady state condition one can conclude that there is a shortage in the data

presented for this case though of its importance. The transient process during cooling period in impingement process takes its importance due to increasing rate of increase in heat flux and its rate in many applications specially in electric due to high rate applications of electric processing, which can increase component temperature suddenly, which needs an instantaneous increase in cooling capacity which means that the cooling process undergoes a transient period [3]. An artificial neural network based model is defined as a computing system made up of a number of simple, highly interconnected processing elements, which processes information by its dynamic state response to external inputs. The smart artificial neural network (ANN) is a computational model or a mathematical model based on biological neural networks. It consists of an interconnected group of artificial neurons and processes

information using a connection approach to computation.

Many techniques have theoretically and experimentally studied the steady and transient heat transfer by impingement jet. Islam and Rezwan [4] focused on performance of fire protective clothing under the flame blast condition by using a hot air on base plate with/without protective fabric. The air jet temperature was (125°C) and jet velocity was (15 m/s and 19 m/s) and the nozzle diameter was (25.4mm). The longitudinal distance to nozzle diameter was used ( H/d=2,4 and 6), and the radial distance to the nozzle diameter was used (r/d=-4.5 to 4.5). The experimental results show the heat transfer rate decreased when used the protective fabric. Mark [5] studied the effect of heating for steady state and transient heat transfer of a patterned plate under liquid jet impingement by using  $(H_2O)$  as a working fluid. Results done for Reynolds number range from (500 to 1000) and indentation depths range from (0.125 to 0.5mm). The results show for steady state that increase heat transfer coefficient and Nusselt number with increasing Reynolds number, thermal conductivity for materials have large effect on temperatures of plate. The results for transient state show that the temperatures interface increased with time till reached the steady state, higher thermal conductivity and selection of material have large effect of time required till reached steady state, average heat transfer coefficient and Nusselt number decreased with time for all geometry. Colin and Tadhg [6] carried out the local heat transfer coefficient for single, axisymmetric, submerged and confined impinging jet for air and water jets. Reynolds number range from (1000 to 20000), jet diameter (0.5, 1 and 1.5mm) and jet to target distance ratio range from (H/d=1 to 4).It's found that the average heat transfer increased with decreasing jet diameter due to higher jet velocities. When used air jets, it's found the secondary peaks presented at low jet to target distance ratio (H/d) and high Reynolds number. At water jets, also found secondary peaks, these observed at low Reynolds number of 1000 and low H/d of 1. Anwarullah [7] studied the effect of nozzle to surface spacing (H/d) on impinging jet heat transfer and fluid flow. Results are for Reynolds number range from (6000 to 23000), nozzle to surface spacing (H/d=2,4,8 and 10) and nozzle diameter of (d=5mm). The results show that the effect of nozzle aspect was less when increase the nozzle to surface spacing (H/d), and increase heat transfer rate as decreasing in jet spacing.

In present study, experimental tests on cooling rate of target plate in transient state during air jet impingement of different orifice diameter sizes of (5,10,15 and 20mm) and to verify its behavior under different conditions of jet velocity range from (18-40m/s) and orifice to plate distance ratio at range (2,4,6 and 8). Local and average heat transfer coefficients are estimated on the basis of semi- infinite transient case for the flat plate tested and Nusselt number are then calculated. The transient period for the plate is measured and found in the range of (0 - 2000 sec.) for all tested cases. The steady state heat transfer coefficients values are then compared to transient state values and correlations are developed for transient and steady state conditions. Artificial Neural Network using back propagation with transient and steady state has been used. Five different ANN-models, using two algorithms: one for transient state type and steady state type. Correlation was developed for the prediction of Nusselt number in stagnation region, along the distance from plate center region and average Nusselt number using the package MATLAB version (R2014a). Developed correlations of Artificial Neural Network models are based on experimental data for the prediction of Nusselt number.

## 2. EXPERIMENTAL SETUP

The study has been carried out by using experimental rig designed for this purpose and consists of air blower, pipe, orifice, heated plate fitted at test section in which air impinges on it and flows horizontally on the plate surface at which a wall jet is developed as shown in Fig. 1. Air blower is of 6 m<sup>3</sup>/min blowing capacity at 2800 rpm, flexible duct of 50mm diameter and 2.5m length are used to connect air duct to the air blower and used ring-type tightner to prevent air leakage, P.V.C pipe with 50mm diameter and 75cm length with a straightener inserted at pipe made of 60 circular small diameter to reduce turbulence intensity for incoming air each cell 5mm diameter and 10cm length (this air straightener is made according to British standard 1042.[16]). Four orifice diameter as shown in Fig. 2 provided of (5,10,15 and 20mm) matching of a fully developed turbulent pipe flow for jet velocity range from (18-40m/s) with bypass valve used to control velocity range fixed near pipe inlet, (staco variable transformers, Variac) are used to supply electrical power to heater wire with constant voltage level i.e. a constant heat flux in range of (0-220 V) and (0-0.9 A). The test section of size 35×35×9.6cm height, consist of wood blocks (2.5cm) thickness in four sides to prevent heat transfer to surrounding due to low thermal conductivity as shown in Fig. 3, target plate made of stainless steel with size  $(30 \times 30 \text{ cm}^2 \text{ and } 0.4 \text{ mm})$ thickness) fitted at test section where air impinges on it. A high thermal conductivity of Duralumin Alloy plate with  $(30 \times 30 \text{ cm}^2 \text{ and } 0.6 \text{ mm thickness})$ fixed between stainless steel plate and heater to ensure uniform distribution of heat through the plate surface. Heater wire of resistance (23  $\Omega$ )

fixed and wrapped below the Duralumin Alloy plate. Non-silicon heat transfer compound are then used between stainless steel plate and Duralumin Alloy plates and heater to ensure a reliable thermal coupling and heat dissipation. A polyurethane insulation foam are then used beneath heater to fill gaps and to reduce heat losses by conduction to the outer portion of test section. 12 calibrated thermocouples type-K are fitted below the stainless steel plate to measure temperature distribution along plate centerline, then two additional thermocouples are placed to calculate heat losses beneath the heated plate, one below test section and other between heater and insulation foam as shown in Fig. 3. Adjustable base used under the test section to vary height of target plate relative to the orifice to get different H/D values.



Fig.(1): Experimental test rig





Fig. (2): Photographs of orifice diameters

Fig. (3): Schematic diagram of test section

#### 2.1 MEASURING DEVICES

Air velocity: using multi range manometer in range (0-250 mmH<sub>2</sub>O), it's have an air bubble type to ensure horizontal level during measurements. A total tube used to measure air velocity distribution at orifice exit and within wall jet region.

**Voltage and Current:** using a digital dual display LCD panel meter in range AC 80-300 V, AC 0-50 A with accuracy of +1%FS+1 digit.

**Temperature:** 12-channels model (BTM-4208SD) with SD card to save data along time with range 1 to 3600 seconds. Measuring range (-100 to 1300 °C) for type-K. Measuring temperature every 10 sec. from starting cooling till

$$\frac{T_s - T_i}{T_\infty - T_i} = 1 - \exp\left[\frac{h^2 \propto t}{k^2}\right] \operatorname{erfc}\left[\frac{h\sqrt{\alpha t}}{k}\right]$$

below:

Therefore, the heat transfer coefficient (h) can be determined by using try and error method. The above equation used to calculate heat transfer coefficient for transient period. These heat transfer coefficients represent local heat transfer  $\left[\frac{k\sqrt{\alpha t}}{k}\right]$  (1) coefficients which varies with position and time during the transient period till reaching the steady

reach the target plate steady state condition, taken

about 2000 second. Then, transferred data into

**3. MATHEMATICAL FORMULATION** 

modeled as semi- infinite solid having a boundary

of surface convection. Consider that, heat transfer

happened on x=0 only by convection and

negligible heat transfer by conduction and

radiation. The temperature distribution on the

target plate measured experimentally is used in (1)

The base plate under jet impingement can be

lap-top by using 1G-SD.

coefficients which varies with position and time during the transient period till reaching the steady state condition. Table (1) represent the properties used in (1).

 Table (1): Properties of air and stainless steel plate.

Value
1.16kg/m <sup>3</sup>
$1.9*10 - 5_{kg/m.s}$
0.027W/m.°C
$3.95 * 10^{-6} m^2/s$

 $K_s$  14.9 W/m. °C

To calculate heat transfer coefficient at steady state by using the equations:

The velocity of jet can be calculated by using equation (3) for flow at jet exit.

$$U_{j} = \sqrt{2g\Delta h_{w}\frac{\rho_{w}}{\rho_{air}}} \tag{3}$$

The local Nusselt number as defined by equation (4) at any radial location (r).

$$Nu = \frac{hD}{K_{air}} \tag{4}$$

To calculate the average heat transfer coefficient and average Nusselt number following equations are used:

$$h_{avg} = \frac{1}{L} \int_0^L h_x dx$$
 (5) ,  $Nu_{avg} = \frac{1}{L} \int_0^L Nu_x dx$  (6)

These values represent average values for the whole plate during each test in steady state condition.

Test procedure is carried out as follows in each test:

**1-** Turn on the air blower.

**2-** The dry air forced from blower is supplied through air supply valve was adjusted to allow a level of flow rate of air maintained in a certain fixed value.

**3-** Choosing orifice diameter D, four diameters are used in this work (D=5, 10, 15 and 20mm).

**4-** Jet velocity is determined for each orifice diameter tested, where there is four velocities for reach diameter with range from (18 to 40m/s).

**5-** Test section is placed at orifice to target plate (H/D) with correspond the location center of the target plate to the orifice center. For each jet velocity there is four distances with range (H/D=2, 4, 6 and 8).

**6-** Then turn on the heater wire and supply electrical power to the plate to heat it. The value of input power chosen for heating the target plate to a uniform temperature rise in the range of 10-15 °C more than ambient temperature. Then exposing the plate to flow rate of the air for cooling the target plate.

**7-** Temperatures of target plate from starting cooling process at time (0 second) are recorded until steady state after (2000 second) are reached, so that temperatures have constant value without change. Temperature of the target plate are recorded at every (10 seconds).

**8-** 5-7 steps are repeated with varying H/D (2, 4, 6 and 8) values at the same orifice diameter and same jet velocity.

**9-** Steps from 4-7 are repeated with varying jet velocity at same orifice diameter with varying H/D.

**10-** Steps 3-7 are then repeated with varying orifice diameter D.

**11-** The recorded temperatures are taken to the lap-top and heat transfer coefficients and Nusselt numbers are calculated by using Microsoft Excel 2010 with applying equation (1) that solved by try and error method.

## 4. RESULTS AND DISCUSSION

An axisymmetric jet discharging from an orifice impinging normally onto a solid plate heated by a uniform heat flux was investigated. (64) test cases are performed for this investigation covering different parameters of orifice diameters D, jet velocities Uj, orifice to plate distance ratio (H/D). The results are based on calculated local and average heat transfer coefficient and Nusselt number for transient and steady state. Also, results show the behavior of transient state of different variables chosen for two periods of time and Nusselt number variation with distance from plate center and with different orifice to plate distance ratio using variable jet velocities.

Fig. (6) shows the Nusselt number distribution with total time in transient state given by parameter " $\tau_o$ " in range of ( $\tau_o$  =0-1) and with distance ratio from plate center (r/r<sub>o</sub>) for D=20mm and Uj=35.02m/s and H/D=4. The Nusselt number decreases monotically from stagnation point outward to plate edge. This isn't surprising since fluid is being convicted away from the stagnation region rapidly and loses its turbulence kinetic energy.

Fig. (7) shows the results of Nusselt number at steady state for D=20mm and Uj=35.02m/s and H/D=6. The maximum value of Nusselt number is found at stagnation point and is decreased with radial distance from plate center due to convected fluid away from stagnation region rapidly and loss its turbulence kinetic energy. At the stagnation point the boundary layer thickness is very small, so the heat transfer coefficient becomes larger at this point. The boundary layer thickness is increased away from plate center lead to decrease heat transfer coefficient.

The optimum orifice to target plate distance ratio is chosen corresponding to overall heat transfer coefficient for each orifice diameters with represented in Fig. (8,9). Figures show that optimum value of orifice to plate distance ratio H/D is to be 6 for D=20 and 15mm and it is 4 for D=10 and 5mm.

Results in Fig. (10,11) are declares the average heat transfer coefficient variation with distance from plate center from stagnation point towards target edge, with heat transfer coefficients value being the higher for the period of ( $\tau_{0} = 0 - 0.1$ ) respective to the second mentioned period ( $\tau$ . =0.45 - 0.5). This behavior is due to the fact that, the transient period elapsed with the hydrodynamic boundary layer and thermal boundary layer is being developed starting from stagnation point and reduced in the outward direction in the same way as in the case of steady condition. The boundary layer thickness state increases away from stagnation point. This is because of the reduction in wall jet momentum

described by ordinary boundary layer behaviour and development of shear stresses with the plate surface in the outward direction. On the other hand, in the case of transient period the thermal boundary layer is being developed without thickness at start of cooling, so the heat transfer coefficient is with its highest value then reduces when the thermal boundary layer is developed.

In fig. (12,13), two cooling periods are taken at cooling period ( $\tau_{a} = 0 - 0.1$ ) and  $(\tau_{1} = 0.45 -$ 0.5) with (H/D=6). It is noticeable that larger orifice diameter gives higher heat transfer coefficients. At interval time ( $\tau_{\circ} = 0 - 0.1$ ) the average heat transfer coefficient is substantially decreased in radial distance. After this time interval  $(\tau_{\circ} = 0.45 - 0.5)$  the average heat transfer coefficient is slightly decreased from the previous interval for all cases. The distributions of average heat transfer coefficient for various radial directions are much more uniform than the previous time interval. The heat transfer converges to steady state after about 2000 sec. As mentioned before, the maximum obtained value of Nusselt number is found at stagnation point and is decreased with radial distance from the plate center. As the radial distance increases, the velocity decreases because the cross-sectional area of the flow in the wall jet region increases, and consequently the Nu and heat transfer coefficient decreases as well. Also it can noticed that small orifice sizes gives lower heat transfer coefficients, so Nusslet number decreases with decreasing orifice sizes attributed to small momentum of jets of small orifice size, with shorter potential flow core.

In order to understand in great details the relations of the stagnation heat transfer coefficient and overall heat transfer coefficient for transient time since 2000 second and for plate radial distance from center. This is shown in Fig. (14,15). It is obvious that the stagnation heat transfer coefficient greater than the overall heat transfer coefficient at all cases. It can be noticed that bigger diameter stagnation values are relatively closer to the overall transfer values compared to the smaller diameter due to the fact that small diameter heat transfer coefficient distribution decays in a high rate due to lower momentum and smaller area coverage. Also Figures show that, high air jet velocity gives higher jet momentum which means higher penetration rate. Low air jet velocities are gives smaller effect on heat transfer enhancement because of low jet momentum and due to lower Reynolds number.

Average heat transfer in transient period to steady heat transfer coefficient ratio has seen in Fig. (16,17). Fig. (16) show that the ratio is high at the start of cooling period with the ratio being in the range of 2-3 times then reduces reaching about unity for the record period of cooling. It can be seen that at interval time ( $\tau_{\circ} = 0 - 0.1$ ) with increasing radial distance from the stagnation point the heat transfer coefficient ratio decreases slightly and maximum ratio is at (H/D=4). After this time interval ( $\tau_{\circ} = 0.45 - 0.5$ ) with increasing distance from the center heat transfer coefficient ratio continue to reduce from previous period and optimum ratio is at (H/D=4).

Transient heat transfer coefficient to steady heat transfer coefficient has seen in Fig. (18,19), show how these various with the interval time ( $\tau_{\circ} = 0 - 1$ ) at radial plate distance. It is noted that as the beginning period the ratio heat transfer coefficient on impingement surface is increased until reach a peak at interval time ( $\tau_{\circ} = 0.015$  for both H/D=2 and 4,  $\tau_{\circ} = 0.025$  for H/D=6 and  $\tau_{\circ} = 0.02$  for H/D=8), the maximum heat transfer fluctuation now occurs at the center of the jet and then decreases radially. The heat transfer converges to steady state and decreases which affects the turbulence characteristics of the flow at the time beginning.

#### 5. DEVELOPMENT OF CORRELATIONS

$$Nu_{Stag.} = K \operatorname{Re}^{a} \left( \operatorname{Pr} \right)^{0.33} \left( \frac{H}{D} \right)^{b} \left( \frac{t}{t_{\infty}} \right)^{c}$$
(7)

Developed correlation of Dimensional Analysis (DA) approach for Nusselt number along plate distance from the plate center for transient state since 2000 second is as follows:

$$Nu_{r/ro} = Nu_{Stag.} \left(\frac{r}{r_o}\right)^a \tag{9}$$

Where  $Nu_{Stag.}$  obtained from correlation (5.2), value of the exponent (d) has been obtained by using LAB Fit software since 2000 second.

Average Nusselt number along plate distance from the plate center for transient state since 2000 second is as follows:

$$Nu_{Av.} = K \operatorname{Re}^{e} (\operatorname{Pr})^{0.33} \left(\frac{H}{D}\right)^{f}$$
(11)

### 5.1.2 STEADY STATE CORRELATIONS

Stagnation Nusselt number in steady state after 2000 second is as follows:

#### **5.1 DIMENSIONLESS APPROACH**

Nusselt number correlations have been developed with the help of relevant dimensionless groups involving parameters like orifice-to-target plate spacing H/D, Reynold number, Prandtl number, distance ratio from the plate center  $r/r_o$  and total time to steady time ratio  $\tau_o$ . In analyzing the experimental data for the effect of the individual dimensionless group, the values of constant (*K*) and the exponent (*a-f*) have been obtained by using LAB Fit curve fitting software-version 7.2. The LAB Fit is software for Windows developed aiming the treatment and the analysis of experimental data and determines propagated error (error propagation up to eight independent variables).

Parameters: 
$$Nu$$
, Re ,  $(Pr)^{0.33}$ ,  $\frac{H}{D}$ ,  $\frac{t}{t_{\infty}}$ 

have been considered as the input parameters from experimental data. K (overall coefficient), and (*a*-f) (individual exponents of these parameters) have been considered as the output for the LAB Fit software training of the data as shown in Table (2)

#### **5.1.1 TRANSIENT CORRELATIONS:**

The developed correlation of Dimensional Analysis (DA) approach for stagnation Nusselt number in transient state since 2000 second is as follows:

$$Nu_{Stag.} = K \operatorname{Re}^{a} (\operatorname{Pr})^{0.33} \left(\frac{H}{D}\right)^{b}$$
(13)

Nusselt number along plate distance from the plate center for steady state after 2000 second is as follows:

$$Nu_{Av.} = K \operatorname{Re}^{c} (\operatorname{Pr})^{0.33} \left(\frac{H}{D}\right)^{d}$$
(15)

The dimensionless presentation of heat transfer measurements according to the correlation is plotted on logarithmic scale for transient and steady state as shown in Fig. (20). A comparison between the stagnation Nusselt number correlated in present work with the same model of Anwarullah [7] is presented in Fig. (21).

Transient State		
Model	Correlation	R <sup>2</sup>
stagnation Nusselt No.	$Nu_{Stag.} = 0.0749 \text{ Re}^{0.781} (\text{Pr})^{0.33} \left(\frac{H}{D}\right)^{-0.0522} \left(\frac{t}{t_{\infty}}\right)^{-0.0918}$	0.971
Nusselt No. along plate distance	$\therefore Nu_{r/ro} = 0.0749 \text{ Re}^{0.781} (\text{Pr})^{0.33} \left(\frac{H}{D}\right)^{-0.0522} \left(\frac{t}{t_{\infty}}\right)^{-0.0918} \left(\frac{r}{r_o}\right)^{0.1941}$	0.976
average Nusselt No.	$Nu_{Av} = 0.1550 \text{ Re} = 0.727 (Pr) 0.33 \left(\frac{H}{D}\right)^{-0.0445}$	0.988
	Steady State	
stagnation Nusselt No.	$Nu_{Stag.} = 0.3078 \text{ Re}^{0.608} (\text{Pr})^{0.33} \left(\frac{H}{D}\right)^{-0.092}$	0.978
average Nusselt No.	$Nu_{Av.} = 0.453 \mathrm{Re}^{0.509} (\mathrm{Pr})^{0.33} \left(\frac{H}{D}\right)^{-0.0463}$	0.985

Table (2): Correlations by DA approach

# 5.2. ARTIFICAL NEURAL NETWORK

### (ANN) APPROACH

In the present investigation, several such models for different states were developed, and their prediction was used to compare with the results obtained through corresponding dimensional analysis. Five different ANN models using mean square error back-propagation algorithm: three for transient state type and two for steady state type were developed, as shown in figures (5 and 6) for back-propagation. In each case, different ANN structures (input, hidden, and output) with varying number of neurons in the hidden layer

were tested at constant epochs (cycles), and learning rates, as shown table (3). The training of the network using input and output data for particular type of resulted in a system (model) which was used as a tool for prediction of the prediction of Nusselt number in stagnation region, along the distance from plate center region and average Nusselt number. In order to train Feedforward Neural Network (FNN) by using Back Propagation (BP), a MATLAB version (R2014a) was used in simulation with Back propagation algorithm, and compares the performance with the experimental data table as shown in (4).



Fig. (5): The proposed neural network architecture (Transient state)



Fig. (6): The proposed neural network architecture (Steady state)

Stagnation Nusselt No.				
	Transient	Steady		
Learning Iteration	200	131		
Error Convergence	1.92823e-008	1.95652e-008		
Convergence Time	26 sec	19 sec		
No. of initial weights	1 set	1 set		
Accuracy (%)	96.2	97.1		
Nusselt No. along plate distance				
Learning Iteration	260			
Error Convergence	1.91642e-008			
Convergence Time	38 sec			
No. of initial weights	1 set			
Accuracy (%)	96.5			
Ave	rage Nusselt No.			
Learning Iteration	145	122		
Error Convergence	1.96051e-008	1.96572e-008		
Convergence Time	20sec	14sec		
No. of initial weights	20 set	1 set		
Accuracy (%)	98.5	97.7		

#### Table 3. Results of FNNBP of different states

Table (4): Correlations by ANN approach

Transient State		
Correlation	R <sup>2</sup>	
$Nu_{Stag.} = 0.0703 \text{ Re}^{0.758} (\text{Pr})^{0.33} \left(\frac{H}{D}\right)^{-0.0498} \left(\frac{t}{t_{\infty}}\right)^{-0.0902}$	0.988	
$Nu_{r/ro} = 0.0703 \text{ Re}^{0.758} (\text{Pr})^{0.33} \left(\frac{H}{D}\right)^{-0.0498} \left(\frac{t}{t_{\infty}}\right)^{-0.0902} \left(\frac{r}{r_o}\right)^{0.1893}$	0.991	
$Nu_{Av.} = 0.1483 \mathrm{Re}^{0.691} (\mathrm{Pr})^{0.33} \left(\frac{H}{D}\right)^{-0.0411}$	0.996	
Steady State		
<i>NuStag.</i> = 0.2883 Re $(Pr)^{0.33} \left(\frac{H}{D}\right)^{-0.088}$	0.991	
$Nu A_{V.} = 0.397 \text{ Re} = 0.503 (Pr) 0.33 \left(\frac{H}{D}\right)^{-0.0411}$	0.994	
	Transient State         Correlation $Nu_{Stag.} = 0.0703 \text{ Re}^{0.758}(Pr)^{0.33} \left(\frac{H}{D}\right)^{-0.0498} \left(\frac{t}{t_{\infty}}\right)^{-0.0902}$ $Nu_{r/ro} = 0.0703 \text{ Re}^{0.758}(Pr)^{0.33} \left(\frac{H}{D}\right)^{-0.0498} \left(\frac{t}{t_{\infty}}\right)^{-0.0902} \left(\frac{r}{r_o}\right)^{0.1893}$ $Nu_{Av.} = 0.1483 \text{ Re}^{0.691}(Pr)^{0.33} \left(\frac{H}{D}\right)^{-0.0411}$ Steady State $Nu_{Stag.} = 0.2883 \text{ Re}^{0.580}(Pr)^{0.33} \left(\frac{H}{D}\right)^{-0.0411}$ $Nu_{Av.} = 0.397 \text{ Re}^{0.503}(Pr)^{0.33} \left(\frac{H}{D}\right)^{-0.0411}$	



Fig. (8): Variation of overall average heat transfer coefficient for D=20, 15mm





Fig. (9):. Variation of overall average heat transfer coefficient for D=10, 5mm

Fig. (14): Variation of average heat transfer coefficient with jet velocity for D=20,15mm, H/D=6



Fig. (15): Variation of average heat transfer coefficient with jet velocity for D=10,5mm, H/D=4



Fig. (16): Ratio between average and steady heat transfer coefficient at  $\tau_o = 0 \rightarrow 0.1$ , for D=10mm



Fig. (17): Ratio between average and steady heat transfer coefficient at  $\tau_o = 0.45 \rightarrow 0.5$ , for D=10mm



Fig. (18): Ratio between local and steady heat transfer coefficient, H/D=2,4



Fig. (19): Ratio between local and steady heat transfer coefficient, H/D=6,8



Fig. (20): Dimensionless presentation of heat transfer measurements in transient and steady state

#### 6. CONCLUSIONS

The present study carried out experimental work to verify the temperature distribution on a flat plate impingend with air from diffrent orifice sizes and at different air velocities and with variable orifice to heated plate distances. The cooling process studied during the transient period and steady state condition and a comparison is made for the two cases. The following conclusions are given

1- The cooling process during transient period is relatively long enough so as it can be studied separately and a methodology can be explained for the measurments to be taken during it .It's found the plate taken about 2000 second to reach steady state, during this period temperatures are recorded every 10 second on six positions on the target plate and apply the transient of semi-infinite solid



**Fig. (21):** A comparison of present work results with [7] for predicted and experimental stagnation Nusselt number

equation that solved by using try and error method.

**2-** The heat transfer coefficients and Nusselt numbes are calculated for transient and steady state conditions. Its variation with position on the flat plate and during the transient period are also calculated from the data collected during this period reaching the steady state condition.

**3-** Form 64 cases, it's found the heat transfer coefficient increases with jet velocity and orifice diameters increasing for both transient and steady state.

**4-** The optimum value of H/D which gives the highest value of Nusselt number is found to be 6 for the case of (D=20 and 15mm) and its value is 4 at (D=10 and 5mm) for transient conditions tested. The steady state results show that the highest or optimum values of Nusselt numbers take place at H/D of6 for the maximum velocity

tested whithin the experiments and H/D=4 for the minimum velocity tested using orifice diameter (D=20mm). The optimum H/D=2 for both maximum and minimum tested velocities for (D=15mm. Other results for (D=10mm) H/D=6 for maximum velocity and H/D=2 for minimum velocity and H/D=8 for both maximum and minimum velocity for (D=5mm).

**5-** correlations are found to describe the heat transfer coefficient variation during the transient periods . It can be noted that the time of cooling process elapsed is one of the variables introduced in adition to other usual variables used during steady state condition.

Latin Characters			
Character	Description	Units	
As	Surface cross sectional area of the plate	m²	
D	Orifice diameter	m	
$d_x$	Infinitesimal length of one node of the plate	m	
H/D	Orifice diameter to target plate distance ratio	_	
h	Heat transfer coefficient	W/m <sup>2</sup> .C <sup>o</sup>	
h <sub>avg</sub>	Average heat transfer coefficient	W/m <sup>2</sup> .C <sup>o</sup>	
h <sub>steady</sub>	Heat transfer coefficient at steady state	W/m <sup>2</sup> .C <sup>o</sup>	
$h/h_{steady}$	Heat transfer coefficient at transient state to steady state ratio	_	
K <sub>air</sub>	Thermal conductivity of exit air from jet	W/m.C°	
Nu <sub>stag.</sub>	Stagnation Nusselt number	_	
Pr	Prandtl number	_	
$Q_{input}$	Total input power	W	
$Q_{\scriptscriptstyle rad.}$	Heat losses by radiation	W	
$Q_{cond.}$	Heat losses by conduction	W	
$Q_{conv.}$	Convection heat transfer	W	
$q_{\it conv.}''$	Heat flux	W/m <sup>2</sup>	
r	Radial distance from the plate center	m	
r <sub>o</sub>	Length of larger area on the plate	m	
t	Time	Second	
T <sub>f</sub>	Film temperature	C°	
Ti	Initial temperature	C°	
Ts	Surface temperature	C°	
$T_j$	Stream jet temperature	C°	
T∞	Ambient temperature	C°	
$ au_o$	Total time to steady time ratio		
Uj	Jet velocity	m/s	
$\Delta h_{w}$	Head of water for manometer reading	М	

#### 7. NOMENCLUTRE

Greek Symbols		
Characte	Description	Units
r		
Π	Relative constant	-
as	Thermal diffusivity of stainless steel plate	m²/s
$ ho_{_{air}}$	Density of air exit from jet	Kg/m <sup>3</sup>
$ ho_{_{\scriptscriptstyle W}}$	Water density	Kg/m <sup>3</sup>
$\mu_{air}$	Dynamic viscosity of air exit from jet	N.s/m <sup>2</sup>

DA	Dimensionless Analysis
sec.	Second
stag.	Stagnation

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